



Electric Screwdrivers and Power Supply Operation Manuals

(June, 2026)

Clutch Type Torque Auto Control

CL-Series

CL-2000, CL-3000, CL-4000,
CL-6500 and CL-7000
(NL-Series and Push-to-Start Type)

ESD Type

Q-CR-ESD Type

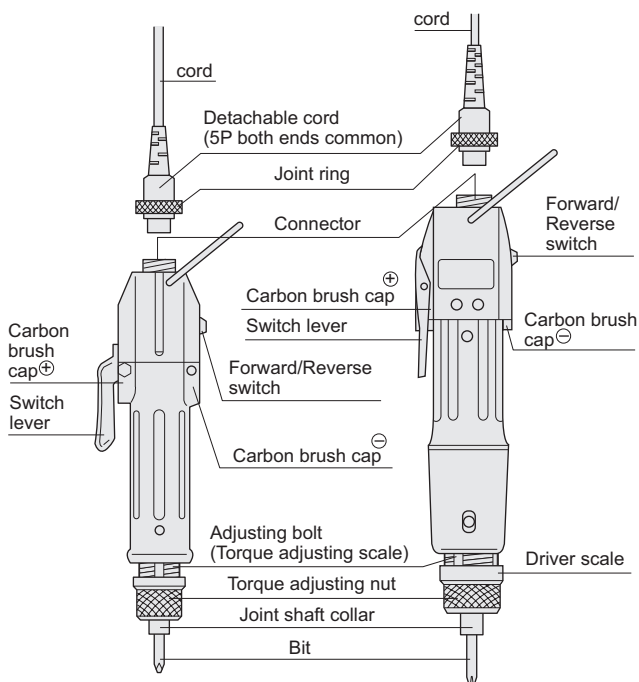
Q Type

HIOS Inc.

1-35-1 Oshiage, Sumida-ku Tokyo, Japan
TEL: 81-3-6661-8821 FAX: 81-3-6661-8828

Thank you for your purchasing a Hios screwdriver.

1. Name of Parts



2. Accessories:

- Bits
- Torque adjusting spring
- Carbon brushes

3. Specifications

CL-Series (NL-Series, ESD, Q-CR-ESD, Q, PS-Type)

Model		CL-2000	CL-3000	CL-4000	CL-6500	CL-7000
Output Torque Range	N.m	0.02 - 0.2	0.03 - 0.2	0.1 - 0.55	0.3 - 1.6	0.3 - 2.5
	lbf.in	0.17 - 1.7	0.3 - 1.7	0.9 - 4.8	2.6 - 14	2.6 - 22
	(kgf.cm)	(0.2 - 2)	(0.3 - 2)	(1 - 5.5)	(3 - 16)	(3 - 25)
Torque Switching		Stepless Adjustment				
Unloaded Rotation Speed (r.p.m)	HI	680	1000	1000	900	750
	LOW	490	670	690	600	—
Screw Size (mm)	Machine Screw	1.0 - 2.3	1.0 - 2.0	1.4 - 2.6	2.0 - 4.0	2.0 - 5.0
	Tapping Screw	1.0 - 2.0	1.0 - 1.7	1.4 - 2.3	2.0 - 3.0	2.0 - 4.0
Dimensions (mm)	Grip Diameter	Ø26	Ø32.5	Ø32.5	Ø37	Ø37
	Total Length	166	183	197	235	255
Bit Drive	HIOS Shank	H4			H5	
	HEX Shank	—	—	1/4HEX or 5HEX		
*1 Weight (g)		200	350(390)	380(430)	660(660)	750(750)
Length of screwdriver cord (see the table of attached cord reference)	Standard	1.5m(5p)	1.5m(5p)	1.5m(5p)	2m(5p)	2m(5p)
	CL-ESD	A	A	A	A	A
	CLQ-CR-ESD	B	B	B	B	B
	CLQ	C	C	C	D	D
*2 Controller	CLC-45	○	○	○	○	—
	CLC-60	○	○	○	○	○

*1: Numeric data in () is weight of push-to-start driver.

*2: Circles (○) indicate that the power packs can be used with the respective tools.

• Reference of attached cord for drivers

Type	Attached Cord
A	2m Cord ESD Type (5P)
B	2m Cord ESD Type (5P) & include ESD Vinyl tube
C	1.5m Cord Type (5P) & include Vinyl tube
D	2m Cord Type (5P) & include Vinyl tube

Precautions on Use

- (1) Do not drop it or otherwise subject it to excessive shock.
- (2) Be careful not to splash water or oil.
- (3) Use HIOS power supplies units. We are not responsible for any malfunctions or troubles caused by using power units other than specified.

4. How to Operate

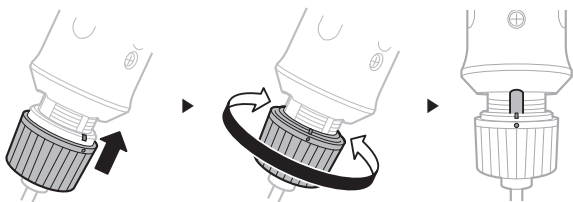
1. Select bit. Push down the joint shaft collar at the top of the screwdriver and insert the bit.
2. See the torque chart and match it with your torque application.
3. Select correct spring by color for corresponding torque according to the torque chart.

Example:

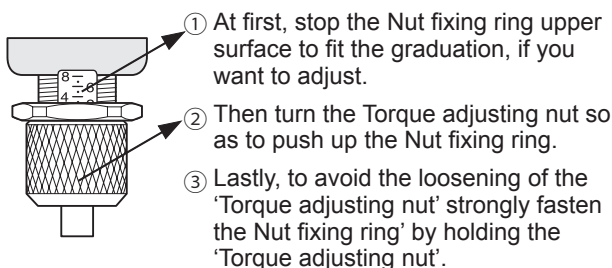
For getting automatic shutting at 8 kgf.cm with CL-6500 you could use either spring Y or W. With Y spring the torque adjusting nut should be set at #3 position on the driver scale; with W spring at #5. For torque over 11 kgf.cm, however, only Y spring is applicable as can be seen on the chart.

4. Plug in the power supplies and check red power indicator. If it is not on, check fuse on power pack or AC supply.
5. Connect the cord of driver to power supplies. Make sure groove on plug lines up with projection on socket. Tighten knurled ring.
6. Set torque adjusting nut at proper position on driver scale conferring with torque chart.
7. For testing purpose, drive one screw until driver stops automatically.
8. Check the fastened degree of the screw with a torque wrench. (For this checking, HIOS torque meter HDP or HDM Series recommended.) If found too high or too low, adjust the position of nut for further testing.
9. Once you get best result keep Nut there intact and you will enjoy accurate repeatability of fastening at same torque.
10. The torque adjusting nut of CL-6000, CL-6500, CL-7000 may be locked after the position is determined. Holding Torque Adjusting Nut, rotate only the metal band around it until a tapped hole is uncovered. Install a M3 x 3 set screw there and tighten it. Return band to original position.

- The torque adjusting nuts of the CL-3000, CL-4000, SS-3000, SS-4000, α-4500, α-5000 can be locked by aligning the red mark on the outer casing with any one of two vertical grooves (or three grooves for the standard-type screwdriver) of the bolt located nearest the torque adjusting scale. To change the position, lift and turn the nut outer casing.



- The CL-2000 (SS-2000) Electric Screwdriver have 'Double nut system' (Nut fixing ring and Torque adjusting nut) to avoid loosening from shock or vibration to the driver. To adjust those two nuts, follows ① to ③ steps below.



5. Push-to-Start Type

Both the models of Driver have Push-to-Start type that is designed to start by causing a proper thrusting pressure on the bit in place of pressing the Switch Lever by the forefinger. Drivers of this type are identified by the additional sign PS following the principal Push-to-Start type models. The PS type, therefore, has no lever for starting. All other functions remain same as the principal type. Users of this type is specifically cautioned to disconnect the cord to shut off power when handling the Quick Change Collet for replacing bit to avoid danger from surprising starting.

6. Power Supplies

CLC-45

Connects to one CL, SS or α -series driver. (except the CL-7000, SS-7000, α -6500, CL-9000 model).



CLC-60

Connects to one CL, SS or α -series driver. (except CL-9000 model).

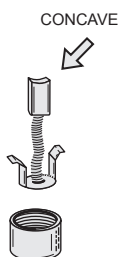


■ Specifications

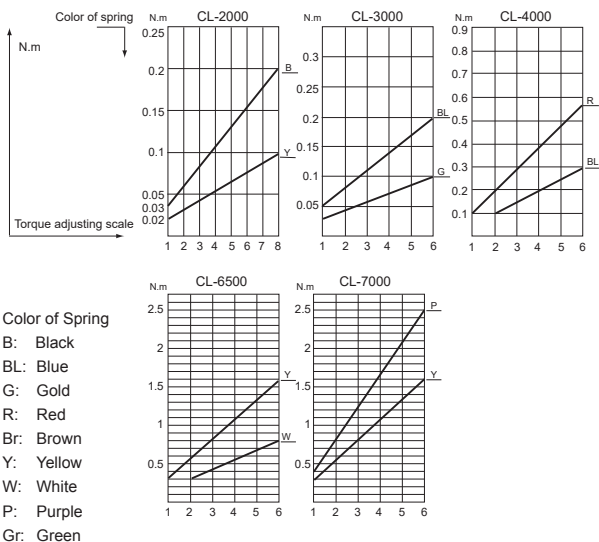
Power Pack Model	CLC-45	CLC-60
Size (mm)	71.5x146x42.6 (H)	88x210x52 (H)
Weight (kg)	0.33	0.715
Input	AC 100-240V $\pm 5\%$ 47/63 Hz	AC 100-240V $\pm 5\%$ 47/63 Hz
Output Voltage	LOW/HI	LOW/HI
AC Cord Length	1.8 m	

7. How to replace carbon brushes

1. It is recommended to replace the pair of carbon brushes to maintain performance when worn out to about half the length.
2. Carbon brush caps have a slot. Unscrew them with a flat tip driver to open them. Be careful not to allow the carbon brush inside to jump out as it is kept there under spring pressure.
3. With the mini-type screwdriver, one of the carbon brush covers is located under the switch lever, therefore, the switch lever must be removed before reaching it. Turn the hexagonal head of the axis supporting the switch lever, then they can be removed.
4. Replace the worn carbon brushes with new pair. Note that the end surface of the carbon piece is not exactly flat but of slightly concave face, so see to that the carbon piece is placed in the correct direction when inserted into the holder to have its curved face make smooth meeting with the rotation of the deep inner commutator. Screw the cap tightly.



■ Proper guidance on output torque (at HI input) CL-series (NL-Series, ESD, Q-CR-ESD, Q, PS-Type)



* Since α -series screwdrivers feature high-speed rotation, their tightening torque may differ from the setting values depending on the various conditions of screws and parts materials.

